

Repair Movies - mechanical –



Xperia™ E5
F3311, F3313

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To view the embedded repair movies in this document, Acrobat Reader version 8 (or later) and Flash Player version 8 (or later) must be installed on your computer.

***For best picture quality, select “Actual size” or “100%” as zoom level in Acrobat Reader.
To magnify while keeping an acceptable picture quality, increase the zoom level to 200%.***

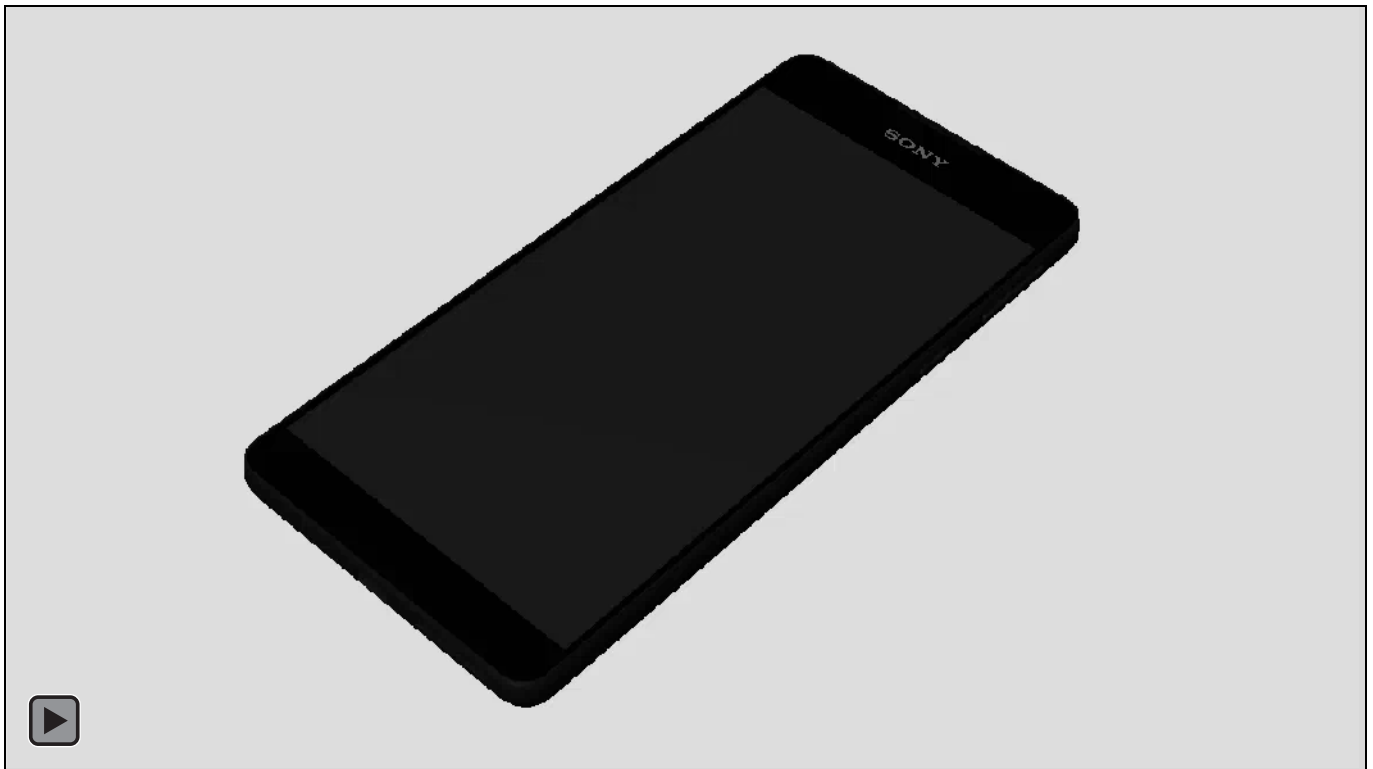
***If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow.
In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.***

***For general information about repair movies, refer to
1220-1333: Generic Repair Manual - mechanical***

1 Movies

1.1 Disassembly

- | | |
|---------------------------------------|---|
| 1. SIM Tray Single | 8. Main Antenna Speaker Assy(a) and Display Cover Assy(b) |
| 2. Battery Cover Assy | 9. Adhesive Sub PBA |
| 3. Adhesive Div Antenna Assy_Back | |
| 4. Adhesive Main Antenna Speaker Assy | |
| 5. Div Antenna Assy | |
| 6. Main PBA | |
| 7. Adhesive Rubber Front Camera | |



Refer to the Chapter 1.2 Removing Battery Cover Assy for detail of Battery Cover Assy disassembly.

Movies

1.2 Removing Battery Cover Assy

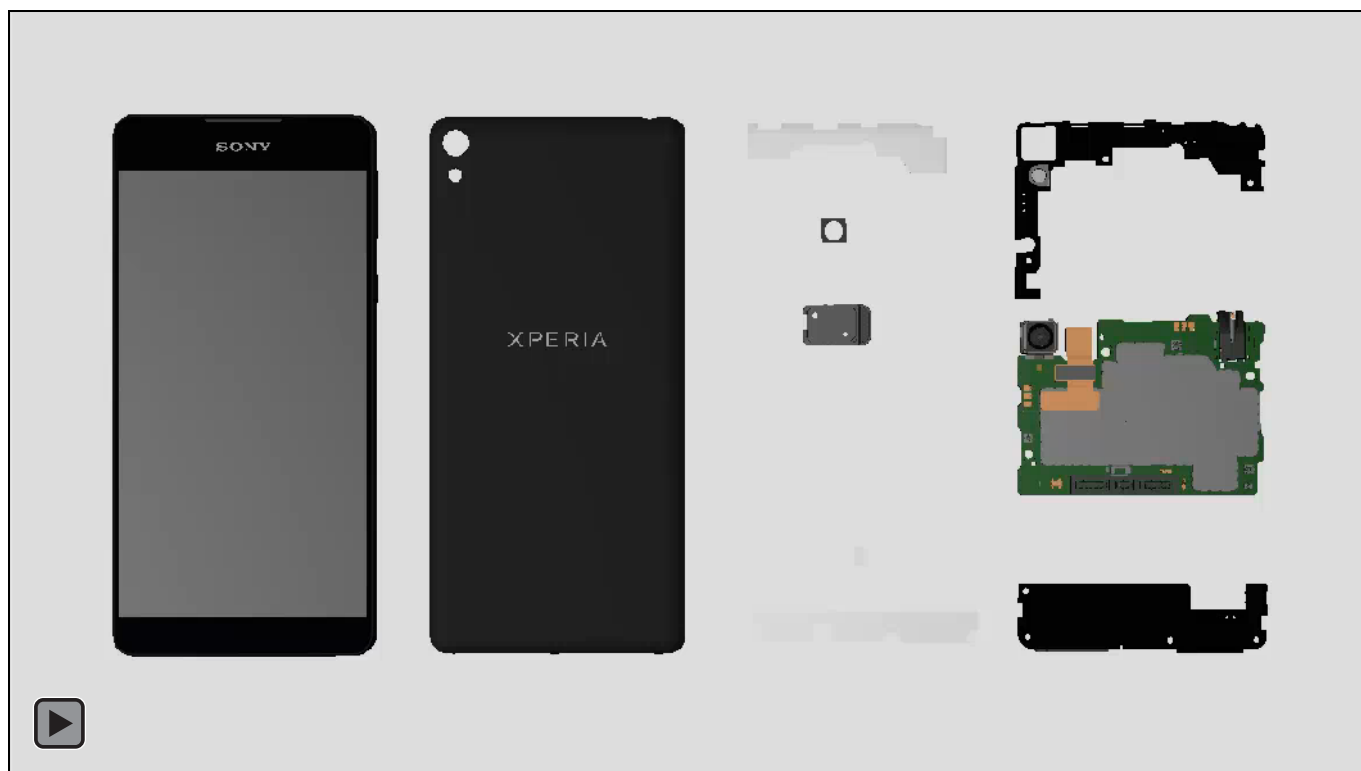


Refer to the Disassembly instruction chapter 4.2 of the Working Instruction 1304-9770 for removing the Battery Cover Assy.

Movies

1.3 Reassembly

1. Adhesive Sub PBA
2. Display Cover Assy (a) and Main Antenna Speaker Assy (b)
3. Adhesive Rubber Front Camera
4. Main PBA
5. Div Antenna Assy
6. Adhesive Main Antenna Speaker Assy
7. Adhesive Div Antenna Assy_Back
8. Battery Cover Assy
9. SIM Tray Single



2 Revision History

Rev.	Date	Changes / Comments
1	2016-Jun-08	Initial release
2	2016-Jun-22	Added movie of Removing Battery Cover Assy.
3	2016-Jul-25	1. Updated Disassembly movie. 2. Updated Reassembly movie.